

# ProLine COM



| Technical Specifications         |  |
|----------------------------------|--|
| Working Pressure                 | 0-16 bar(g) dynamic                                  |
| Pressure Pulsation Endurance     | 1000k pulsations, 0-16 bar(g), 2,5 Hz, 60°C oil temp |
| Max Pressure                     | 25 bar(g)  |
| Burst Pressure                   | 50 bar(g)  |
| Pressure Test                    | 10 bar(g)  |
| Leak Test                        | 4 bar(g)   |
| Working Temperature              | -40°C to 150°C                                       |
| Corrosion Endurance              | 20 days according to SWAAT G85-94 A3                 |
| Inner Cleanliness                | ISO 4406 16/14                                       |
| General Dimensional Tolerances   | ISO 2768-v   |
| Material                         | Aluminium alloys                                     |
| Max Connection Tightening Torque | 40 Nm  |

- Working Pressure** The range in which the cooler is designed to operate (above atmospheric pressure). The word "dynamic" implies that the pressure can fluctuate between the limits.
- Pressure Pulsation Endurance** How many times the cooler can withstand pressurization between a lower and an upper limit. The Herz number indicates the frequency of pulsations per second.
- Max Pressure** The maximum operating pressure.
- Burst Pressure** The maximum pressure the cooler can withstand before bursting.
- Pressure Test** The pressure the cooler is exposed to after brazing to ensure brazing joint integrity.
- Leak test** The pressure level the cooler is tested at for leaks after the pressure test.
- Working Temperature** The temperature range the cooler is designed to operate within. Operating temperatures outside of the defined range will negatively affect the strength and durability of the cooler.
- Corrosion Endurance** How long the cooler can withstand a salt spray test before starting to leak. The test simulates the expected lifetime exposure of a typical vehicle to a mixture of water and road salts.
- Inner Cleanliness** The maximum amount of particles the cooler is expected to contain.
- General Dimensional Tolerances** The standard to which the cooler conforms regarding dimensions specified on the technical drawing.
- Material** The material the cooler is made of.
- Max Connection Tightening Torque** The maximum torque allowed when tightening the connection on the cooler.